75.						·					<u></u>	
Work Order <i>June 8, 2010 10:3</i>												Page 1
	03595-063-450		A	ccept					Setup	Start		
Revision ID: Item Name:	RUBBER CUSHION	45								Stop		
Start Date: 6 Required Date: 6 Reference:	5/08/10 Start Qty: F/15/10 Req'd Qty:				Cust Item Customer							
Approvals:	Process Plan:CL		ate: <u> 0 6 8</u>			Date:]	Run	Start Stop		
	QC:	D:	ate:	SPC (Y/N):	1	Date:				•		
Sequence ID/ Work Center ID	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr											
D3595	Rev A											
	FLOW WATE	R JET		0.00				IR I	0-6	~((
Waterjet		emo		0.00	•				<u> </u>			
FLOW CNC Waterjet		Cut as per Dwg eburr if necessar		□Prog Rev:	 □2-						45	
	QC2- Inspect p	oarts off machin	e FAI/FAIB	0.00				Δ.,		"		
QC Quality Control	М	emo		0.00				13 10	-6-	·		

Quality Control

Memo

QC8- Inspect parts - second check

0.00

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	iES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,		<i>-</i> -			
Part No	•	PAR #:	Fault Categ	jory:	_ NCR: Yes	No DQ	A :	Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C C	osed:		Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC	Corrective Action		ion B	Verific	ation	Approval	Approval
	STEP Section A		Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Work Order ID 59580

June 8, 2010 10:51:59 AM



Page 2

Item ID:

D3595-063-450

Accept

Setup Start



Revision ID:

Item Name: RUBBER CUSHION

Required Date: 6/15/10

Stop

Start Date:

6/08/10

Start Qty: 25.00 Req'd Qty: 25.00

Cust Item ID:

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling: SPC (Y/N):		ate:		R	tun Sta Sta		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Oty	Reject Qty	Reject Number	Insp. Stamp
130		g & Stock Location: X-tube	0.00				1			~
Packaging	Memo	Assiy	0.00				m	_/0	_06	11 45

140

Packaging

QC21- Final Inspection - Work Order Release

0.00



Memo

0.00

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Quality Control

Dart Aeros	pace Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
	:												
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D N -													
Part No					NCR: Yes No DQA:								
-	R	esolution:						-	Date:				
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE	(NCR)							
DATE	STED	Description of NC	Corrective Action Se				Verific	ation	Approval	Approval			
DAIL	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	ption Sign & Date		Section C		Chief Eng	QC Inspector			
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NOTE: Date & initial all entries

Picklist Print

June 8, 2010 10:51:59 AM

Work Order ID: 59580

D3595-063-450

D3393-003-430

Parent Item Name:

Parent Item:

Comments:

RUBBER CUSHION

IPP Rev:A New Issue 07-08-07 JLM Verified By:

Start Date: 6/08/10

Required Date: 6/15/10

Start Qty: 25.00

Required Qty: 25.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	0.0000	0.0196	0.515789	1.5	-	
										ıΩı∧	-6-11		

Rubber Cushion (per sq ft)

163838

103838



Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	DCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Ca	legory:	_ NCR	: Yes 1	lo DQ	A:	Date: _	
		esolution:								
NCR:				DER NON-CONFORMA						
DATE	STEP	Description of NC	n of NC Corrective Action Section				Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	59580
Description: Rubber Cushion	Part Number:	D3595-063-450
		. ,
Inspection Dwg: D3595 Rev: A		Page 1 of 1

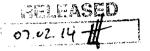
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	X	First Artic	ele	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
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4.50	+/-0.030	4.503	مر				
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Measured by: 18	•	Audited by:	7		Prototype Ap	proval:	N/A
	0-6-10	Date:	(0/06/1			Date:	N/A
Rev Date C	hange				Revise	d by	Approved

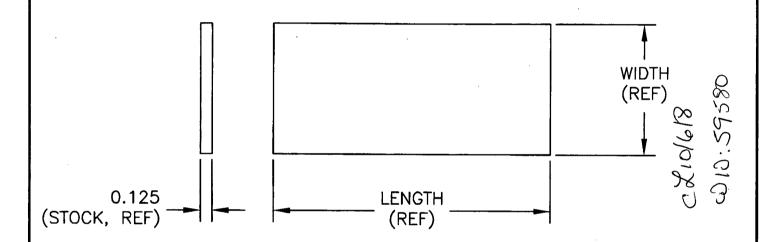
Rev	Date	Change	Revised by	Approved
Α	08.01.23	New Issue	KJ/EC/DD	X



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CHEC	(ED ://	APPROVED //	DRAWING NO.	REV. A
	4	1	D3595	SHEET 1 OF 1
DATE		-	TITLE	SCALE
07.0	2.07		RUBBER CUSHION	NTS
Α		07.02.07	NEW ISSUE	



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd

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W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cat	egory:	NCR	: Yes I	No DQA		Date:	
		esolution:								
NCR:		1	WORK ORE	DER NON-CONFORM	MANCE	(NCR)		1, 1, 10	-
DATE	STED	Description of NC		Corrective Action Section B			Verifica	ation	Approvai	Approval
DAIL	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	n	Section C		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries